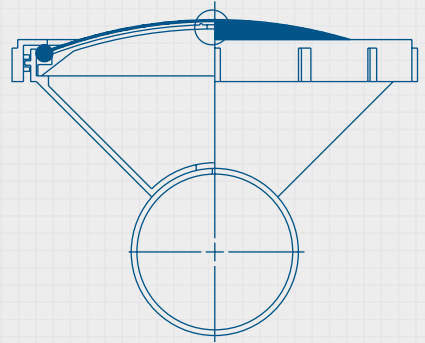


Membrane Disc

Fine Bubble Aeration Systems



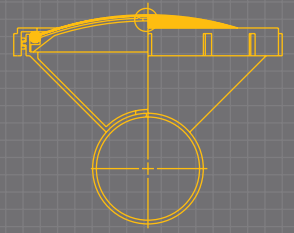
Sanitaire



ITT Industries
Engineered for life

Membrane Disc

Fine Bubble Aeration Systems



Technology You Can Count On

SANITAIRE® is the trade name recognized throughout the wastewater treatment industry for quality products and advanced technology. SANITAIRE Silver Series membrane fine bubble disc diffusers are recognized worldwide for their high oxygen transfer efficiency and durability in wastewater treatment plant aeration processes.

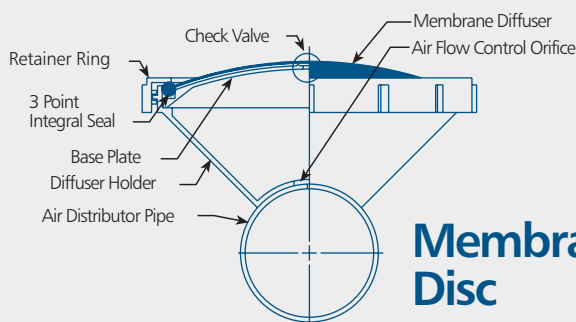
Owners and engineers prefer SANITAIRE fine bubble diffusers because:

- Power costs can be reduced by 50% or more.
- High oxygen transfer efficiency and low system headloss lead to low energy costs.
- Minimal maintenance is required.
- Gentle positive mixing action using full floor coverage aeration grids promotes excellent floc formation.

Sanitaire's leadership and experience in aeration technology has resulted in high quality SANITAIRE fine bubble disc aeration systems being specified more than any other. The SANITAIRE Membrane Disc fine bubble aeration system offers advantages in performance, ease of maintenance, construction integrity and quality. Ongoing research and development shows Sanitaire's commitment to the most technologically advanced diffused aeration system.

Diffuser and Holder Features

- Diffuser holders are factory solvent welded to the air distribution piping providing superior mechanical strength and eliminating the necessity for field installation and leveling of individual assemblies.
- Membrane diffusers include an integral check valve. The non-perforated center portion of the membrane collapses onto the air release port of the base plate when the air is turned off. The diffuser slits also act as check valves and close onto the base plate when the air is turned off.
- Integral seal and threaded retainer ring design prevents air leakage and resulting contamination from mixed liquor solids leakage into the aeration system.



Membrane Disc

Top centerline diffuser mounting prevents cantilever or torque forces from being transmitted to piping system.

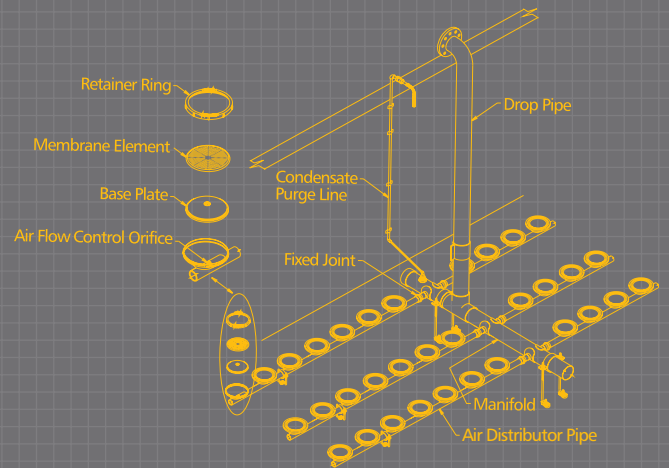


- Diffuser and holder are designed to provide full surface uniform air distribution and bubble release.
- The membrane is completely supported by the base plate, preventing reverse flexing.
- Available in 9-inch (229-mm) and 7-inch (178-mm) diameters.

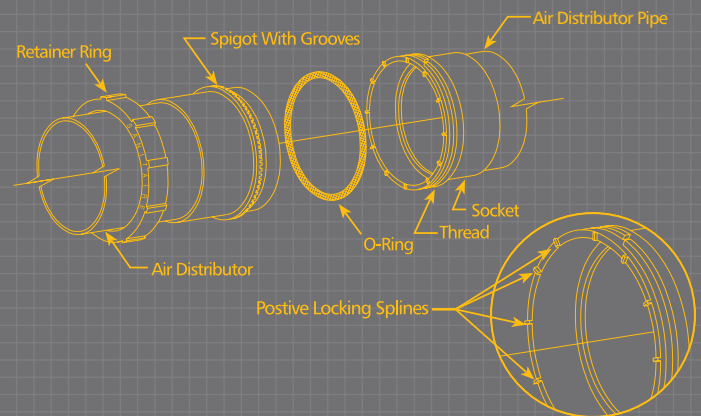
Proven System Components

- The SANITAIRE air distribution system incorporates patented locking pipe joints combined with guide type supports that do not positively grip the pipe to accommodate thermal expansion and contraction. The unique system design allows the individual distributor pipes to move freely through the pipe supports.
- The patented SANITAIRE fixed joint features an airtight O-ring seal, anti-rotational splines and a positive locking threaded retainer ring to prevent air leakage, pipe blow apart and distributor rollover.
- PVC air distribution piping system provides long-term mechanical integrity.
- Submerged components of corrosion resistant materials.
- Unique all stainless steel anchorage system with threaded supports for infinite adjustments on sloped or irregular floors.
- Joint components are factory solvent welded to the pipe ends, allowing for quick and easy field assembly of air distributor sections.
- Condensate removal with sumps and purge system.
- Over 10 million fine bubble diffusers installed worldwide.

Typical Membrane Disc Grid Layout



Sanitaire Positive Locking Fixed Joint



Membrane Disc Diffuser Advantages

- Provides full surface, uniform air distribution and bubble release.
- Operating air pressure creates peripheral seal to eliminate air leakage.
- Precision die-formed slits are punched perpendicular to membrane grain direction for greater resistance to elongation and tearing.
- Proprietary technologically advanced membrane material blended from special synthetic rubber compound has been specifically engineered for domestic and industrial waste applications providing:
 - Extended service life.
 - Resistance to material property changes.
 - High modulus of elasticity.
 - Proper material thickness - lower unit stress.
 - Resistance to oils and ultraviolet light.
 - High oxygen transfer efficiency.
- Alternative materials and configurations available for specific applications.
- The unique design eliminates the use of hold-down bolts, lift limiters and metallic mechanical fasteners.
- Existing aeration tanks can be easily upgraded with membrane disc aeration, upgrading existing plant's organic treatment capacity without adding tankage.
- Convenient shipping - diffusers and piping are delivered in a compact palletized arrangement.
- Ease of installation - up to 12 units installed per man-hour. Step-by-step O&M manuals, educational videos and field service startup training provided with every system.
- Factory installed diffuser holders and pipe end fittings to reduce installation time.
- Pressure monitoring system available.

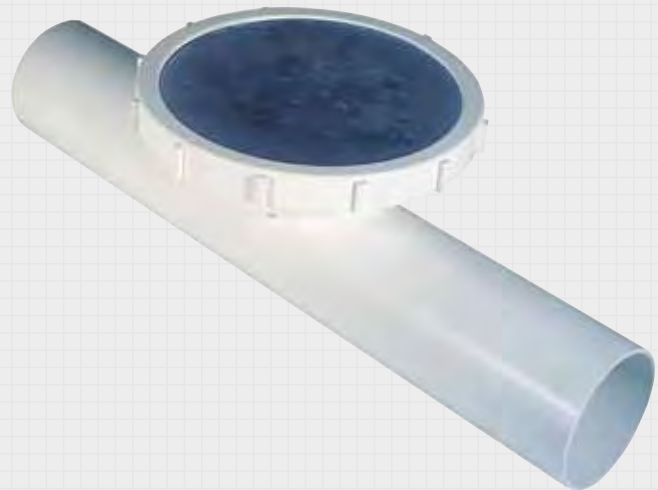
Applications

- ~~Aeration Tanks~~
- ~~Sludge Holding Tanks~~
- ~~Aerobic Digesters~~
- Sequencing Batch Reactors
- ~~Channel Aeration~~
- Air On/Air Off Processes
- ~~Membrane Bioreactors~~

Those Who Choose Membrane Disc Aeration...

get the best of all worlds when they choose proven SANITAIRE systems for their wastewater treatment needs.

Sanitaire provides time-tested aeration technology and products for municipal and industrial markets worldwide.



Call Sanitaire - the aeration leader for more information

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